



Garrett Wade

Technical Memo T39

Re: 62J02.12 62J02.14

To: Customers of the British Honing Guides
From: Garrett Wade Customer Service

This Honing Guide has been designed primarily to solve honing problems associated with very narrow bladed chisels, short bladed chisels and very narrow plane blades (e.g. rabbet plane blades like the Stanley #92). Its capacity is zero to 1" in blade width.

Typically, you will clamp the blade underneath, and in contact with, the two stainless steel rods. The honing angle (blade bevel) is determined by how far the blade projects. Measuring this distance from the cutting edge to the first rod, you will attain the following bevel angles with the indicated distance:

Distance	Angle Degree
1/2"	30
9/16"	27.5
5/8"	25
11/16"	22.5
25/32"	20
15/16"	17.5
1 3/16"	15
1 5/16"	12.5

The hexagonal "nut" on the side of the Honing Guide should only be fingered tightened. Do not use a wrench.

The manufacturing tolerances on this Honing Guide are exceptionally tight so, if used properly, it should give you superior and very accurate results.

Garrett Wade Customer Service

For further assistance, call the Garrett Wade Technical Department at 800 221 2942, or email us at mail@garrettwade.com